

### GATE VALVES EN 558-1 SERIES 14 (DIN 3202 - F4) METAL SEATED

**Description:** The Metal Seated Gate Valves are purposefully engineered to provide effective flow isolation in pipeline systems. Their design incorporates sealing surfaces that facilitate regular cleaning of the valve seats by the fluid medium, ensuring consistent and reliable performance. With their dependable construction and functionality, these valves are a practical choice for industries seeking efficient flow control solutions.



#### **Application:**

Gate Valves are used for isolation purposes and provide drip tight sealing once they are closed. When open, they provide undisturbed water flow. Gate Valves are not suitable for regulation purposes.

#### Features:

- Smooth Operation: Rolled stem design for low operating torque.
- Ring Alternatives: Options for pressed in, threaded, or welded rings.
- Accessory Availability: Gearbox and actuator accessories can be provided upon request.
- Installation Flexibility: Suitable for both above-ground and underground installations, supplemented by handwheel, chainwheel, fixed, and telescopic extension spindle, and surface box accessories.
- **Optional Extras:** Upon request, a wedge guide, jacking screw, wedge stop, or drain plug can be made available for specific sizes.
- Additional Option for Large Sizes: A bypass valve can be requested for larger sizes.



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+90 216 306 40 44

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## **GATE VALVES** EN 558-1 SERIES 14 (DIN 3202 - F4) METAL SEATED

Construction





| PART | PART      |
|------|-----------|
| NO.  |           |
| 1    | Body      |
| 2    | Bonnet    |
| 3    | Handwheel |
| 4    | Stem      |
| 5    | Wedge     |
| 6    | Seats     |
| 7    | Gasket    |



# **Material Specification**

| Parts     | Main<br>Materials | <b>Optional Materials</b> |  |  |  |  |  |
|-----------|-------------------|---------------------------|--|--|--|--|--|
|           |                   |                           |  |  |  |  |  |
| Body      |                   | Carbon Steel              |  |  |  |  |  |
| Bonnet    | Ductile Iron      | Stainless Steel           |  |  |  |  |  |
| Wedge     |                   | Nickle Aluminum Bronze    |  |  |  |  |  |
| Stem      | X20Cr13           | SS 304, SS 316, NAB       |  |  |  |  |  |
| Nuts      | Bronze            | Brass, SS304, SS 316, NAB |  |  |  |  |  |
| Rings     | Bronze            | Brass, SS304, SS 316, NAB |  |  |  |  |  |
| Seals     | EPDM              | NBR                       |  |  |  |  |  |
| Fasteners | 8:8 (Galv.)       | SS 304, SS 316            |  |  |  |  |  |
| Handwheel | Cast Iron         | Ductile Iron              |  |  |  |  |  |









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# **GATE VALVES**

EN 558-1 SERIES 14 (DIN 3202 - F4) METAL SEATED

# **Benefits of Metal Seated Gate Valves**

- **Exceptional Durability:** These valves can withstand high temperatures up to 400°C and high pressures ranging from 2500 to 5000psi.
- **Superior Sealing:** The valve uses a robust metal-on-metal seal which enhances the sealing effect and extends the valve's lifespan.
- Corrosion Resilient: Composed of corrosion-resistant materials like stainless steel, the valves perform well in harsh conditions, including exposure to strong acids, strong alkalis, and high salt concentrations.
- Versatility: The advanced sealing mechanisms of these valves allow them to handle high-viscosity substances and media containing particles or residues, reducing the risk of blockage.

### **Pre-Installation:**

- 1. **Transportation and Handling:** Safeguard valves during transport and handling. Use flange holes, lifting eyes, or straps for lifting.
- 2. **Inspection:** Prior to installation, visually inspect the stem, valve seat area, flanges, and coating. Rectify or replace if any defects are found.

### **Operating Principles:**

The valve's operation is handled by a stainless steel stem and a ductile iron wedge, which contains bronze rings. The gate valve is controlled through a rotating motion of the stem, either clockwise (to close) or anticlockwise (also to close). When the stem is manipulated, the wedge accordingly adjusts its position up or down along the stem's threaded section.

### Installation:

- 1. **Connection Type:** Apply proper craftsmanship for the installation, following customer-specific pipeline connections (flanges, sockets, or spigot pipes).
- 2. **Flanged Valves:** Use appropriate gaskets, bolts, washers, and nuts for flanged valves. Bolts should be tightened in a crisscross pattern, following the gasket manufacturer's torque guidelines. Align valve flanges for even gasket pressure.
- 3. **Pipeline Alignment:** Make sure the connecting pipeline flanges align with the gate valve, tightened in a cross pattern to avoid tension loads on the valve body.
- 4. **Socket Valves:** Install socket valves as per pipe manufacturer's recommendations. Ensure pipe and valve socket diameters match, and gaskets are correctly positioned and lubricated.

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GATE VALVES

EN 558-1 SERIES 14 (DIN 3202 - F4) METAL SEATED

#### Versatility of Corvalve's Gate Valves:

Valves initiated its operations with the production of Metal Seated Gate Valves. This tried-andtested design has been utilized in diverse applications worldwide including potable water distribution, shipping industry, HVAC systems, fire protection, industrial cooling, seawater intake, and main transmission lines. Due to their suitability for high pressure and large-scale applications, Metal Seated Gate Valves remain a top choice for professionals. They can accommodate up to PN63 in F5 face-to-face design and up to DN1200 in both F5 and BS face-to-face designs.

#### **Customization and Precision in Design:**

Metal Seated Gate Valves feature two body rings and two wedge rings, ensuring leak-free sealing. The matching of body and wedge rings facilitates sealing, though the metal-to-metal seal necessitates high expertise and superior production quality. Our proficiency in providing this leak-free seal hinges on the excellence of design, materials, machining, and ring installation in the valve body. Depending on size, pressure rating, and application, the rings can be installed on the body through press-fitting, threading, or welding. Additionally, we offer a range of ring materials such as brass, bronze, nickel aluminum bronze, and stainless steel 304, 316, to cater to diverse needs.

#### **Mechanism of Gate Valve Operation:**

The Gate Valves incorporate a rotating, non-rising, rolled, mono-block stem that conveys the handwheel's rotation to the wedge. The stem, rotating within the bonnet nut, links to the wedge via the wedge nut. The bonnet nut, threaded to the bonnet, secures the stem against axial movement. The wedge moves in a precast groove in the body, allowing unimpeded water flow when fully open. Both the body and the wedge possess pressed-in, threaded, or welded sealing seats to ensure leak-free sealing when the valve is closed.

#### Notes:

- 1. Different flange drillings are available, including ISO, EN, ANSI, and others.
- 2. The standard operating temperature range is 10°C to +80°C.
- **3.** All RAL Colors are available.

Email

export@corvalve.net

Mobile/Whatsapp

+90 542 306 40 43

Fax

+90 216 306 40 44

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- 4. Potable water certified coating is available.
- 5. Both thermoset and thermoplastic coatings are available.





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**GATE VALVES** 

EN 558-1 SERIES 14 (DIN 3202 - F4) METAL SEATED



# **DIMENSIONS (mm)**

| DN          | 40  | 50  | 65  | 80  | 100 | 125 | 150 | 200 | 250 | 300 | 350 | 400 | 450  | 500  | 600  |
|-------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|
| D1          | 160 | 160 | 160 | 200 | 250 | 250 | 315 | 315 | 315 | 400 | 400 | 500 | 500  | 500  | 500  |
| Height      | 250 | 255 | 270 | 280 | 295 | 385 | 430 | 510 | 570 | 655 | 875 | 985 | 1065 | 1145 | 1340 |
| Width       | 160 | 165 | 185 | 200 | 220 | 250 | 285 | 340 | 416 | 470 | 560 | 616 | 670  | 730  | 850  |
| Length      | 140 | 150 | 170 | 180 | 190 | 200 | 210 | 230 | 250 | 270 | 290 | 310 | 330  | 350  | 390  |
| Weight (kg) | 12  | 12  | 16  | 21  | 24  | 35  | 49  | 83  | 117 | 157 | 250 | 315 | 450  | 455  | 700  |





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### GATE VALVES EN 558 SERIES 15 (DIN 3202 – F5) METAL SEATED

**Description:** The Metal Seated Gate Valves are purposefully engineered to provide effective flow isolation in pipeline systems. Their design incorporates sealing surfaces that facilitate regular cleaning of the valve seats by the fluid medium, ensuring consistent and reliable performance. With their dependable construction and functionality, these valves are a practical choice for industries seeking efficient flow control solutions.



#### **Application:**

Gate Valves are used for isolation purposes and provide drip tight sealing once they are closed. When open, they provide undisturbed water flow. Gate Valves are not suitable for regulation purposes. **Features:** 

- Efficient Operation: The use of a rolled stem design results in lower operating torque values, enhancing ease of operation.
- Versatile Ring Options: Customers have the flexibility to choose from pressed-in, threaded, or welded rings, depending on their specific needs.
- Accessories Availability: Gearbox and actuator accessories can be provided as per customer requirements, adding to the adaptability of the product.
- Adaptable Installations: The valves are engineered to be compatible with both above-ground and underground installations, employing handwheels, chainwheels, fixed and telescopic extension spindles, along with surface box accessories.
- **Customizable Features:** Upon request, a wedge guide can be added for specific valve sizes to enhance operational precision.
- Additional Options: For tailored requirements, optional elements like a jacking screw, wedge stop, or drain plug can be provided for particular valve sizes.
- **Bypass Valve Option:** For larger valve sizes, an optional bypass valve can be made available upon request, boosting the functionality and versatility of the gate valve.

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Fax

+90 216 306 40 44

Mobile/Whatsapp

+90 542 306 40 43



Phone

+90 216 306 40 44

Email

export@corvalve.net







# **GATE VALVES**

EN 558 SERIES 15 (DIN 3202 – F5) METAL SEATED

# Construction









| PART | PART       |
|------|------------|
| NO.  |            |
| 1    | Body       |
| 2    | Seat       |
| 3    | Wedge      |
| 4    | Stem       |
| 5    | Gasket     |
| 6    | Bonnet     |
| 7    | Bonnet Nut |
| 8    | Handwheel  |



# **Material Specification**

| Parts     | Main<br>Materials | <b>Optional Materials</b> |  |  |  |  |  |
|-----------|-------------------|---------------------------|--|--|--|--|--|
| Body      |                   | Carbon Steel              |  |  |  |  |  |
| Bonnet    | Ductile Iron      | Stainless Steel           |  |  |  |  |  |
| Wedge     |                   | Nickle Aluminum Bronze    |  |  |  |  |  |
| Stem      | X20Cr13           | SS 304, SS 316, NAB       |  |  |  |  |  |
| Nuts      | Bronze            | Brass, SS304, SS 316, NAB |  |  |  |  |  |
| Rings     | Bronze            | Brass, SS304, SS 316, NAB |  |  |  |  |  |
| Seals     | EPDM              | NBR                       |  |  |  |  |  |
| Fasteners | 8:8 (Galv.)       | SS 304, SS 316            |  |  |  |  |  |
| Handwheel | Cast Iron         | Ductile Iron              |  |  |  |  |  |









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# **GATE VALVES**

EN 558 SERIES 15 (DIN 3202 – F5) METAL SEATED

# **Benefits of Metal Seated Gate Valves**

- **Exceptional Durability:** These valves can withstand high temperatures up to 400°C and high pressures ranging from 2500 to 5000psi.
- **Superior Sealing:** The valve uses a robust metal-on-metal seal which enhances the sealing effect and extends the valve's lifespan.
- **Corrosion Resilient:** Composed of corrosion-resistant materials like stainless steel, the valves perform well in harsh conditions, including exposure to strong acids, strong alkalis, and high salt concentrations.
- Versatility: The advanced sealing mechanisms of these valves allow them to handle high-viscosity substances and media containing particles or residues, reducing the risk of blockage.

### **Pre-Installation:**

- 1. **Transportation and Handling:** Safeguard valves during transport and handling. Use flange holes, lifting eyes, or straps for lifting.
- 2. **Inspection:** Prior to installation, visually inspect the stem, valve seat area, flanges, and coating. Rectify or replace if any defects are found.

### **Operating Principles:**

The valve's operation is handled by a stainless steel stem and a ductile iron wedge, which contains bronze rings. The gate valve is controlled through a rotating motion of the stem, either clockwise (to close) or anticlockwise (also to close). When the stem is manipulated, the wedge accordingly adjusts its position up or down along the stem's threaded section.

### Installation:

- 1. **Connection Type:** Apply proper craftsmanship for the installation, following customer-specific pipeline connections (flanges, sockets, or spigot pipes).
- 2. **Flanged Valves:** Use appropriate gaskets, bolts, washers, and nuts for flanged valves. Bolts should be tightened in a crisscross pattern, following the gasket manufacturer's torque guidelines. Align valve flanges for even gasket pressure.
- 3. **Pipeline Alignment:** Make sure the connecting pipeline flanges align with the gate valve, tightened in a cross pattern to avoid tension loads on the valve body.
- 4. **Socket Valves:** Install socket valves as per pipe manufacturer's recommendations. Ensure pipe and valve socket diameters match, and gaskets are correctly positioned and lubricated.

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+90 216 306 40 44









**GATE VALVES** 

### EN 558 SERIES 15 (DIN 3202 – F5) METAL SEATED

#### **Inception and Applications of Corvalve Valves:**

Corvalve started with Metal Seated Gate Valves production, earning worldwide usage in systems like water distribution, HVAC, fire protection, industrial cooling, and more. Their high pressure and large size adaptability make them a professionals' choice, catering to up to PN63 in F5 design and DN1200 in F5 & BS design. They're reliable for critical isolation tasks.

#### **Design Versatility of Corvalve Valves:**

Metal Seated Gate Valves feature two body and wedge rings ensuring leak-proof sealing. Achieving this metal-to-metal seal requires expertise and quality. Ring installation methods—press-fitting, threading, or welding—depend on valve size, pressure rating, and application. Rings can be of brass, bronze, nickel aluminum bronze, stainless steel 304, 316 per request.

#### **Operational Dynamics of Corvalve Valves:**

The valves utilize a rotating, non-rising, rolled, mono-block stem, transmitting handwheel rotation to the wedge. The bonnet nut holds the stem against axial movement. The wedge, guided in a precast groove, provides uninterrupted water flow when fully open. Both body and wedge have sealing seats ensuring leak-proof sealing when closed.

#### Notes:

- 1. Different flange drillings are available, including ISO, EN, ANSI, and others.
- 2. The standard operating temperature range is  $-10^{\circ}$ C to  $+80^{\circ}$ C.
- 3. All RAL Colors are available.
- 4. Potable water certified coating is available.
- **5.** Both thermoset and thermoplastic coatings are available.











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# **GATE VALVES** EN 558 SERIES 15 (DIN 3202 – F5) METAL SEATED





# **DIMENSIONS (mm)**

| -              |     |     |     |     |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |
|----------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|
| DN             | 40  | 50  | 65  | 80  | 100 | 125 | 150 | 200 | 250 | 300 | 350 | 400 | 450  | 500  | 600  | 700  | 800  | 900  | 1000 | 1200 |
| D1             | 200 | 200 | 250 | 250 | 250 | 315 | 315 | 315 | 400 | 400 | 500 | 600 | 800  | 800  | 800  | 800  | 800  | 800  | 900  | 1000 |
| Height         | 235 | 240 | 265 | 290 | 330 | 390 | 430 | 535 | 590 | 700 | 865 | 970 | 1075 | 1190 | 1365 | 1530 | 1690 | 1925 | 2007 | 2305 |
| Width          | 200 | 200 | 250 | 250 | 250 | 315 | 315 | 400 | 410 | 505 | 565 | 640 | 770  | 800  | 895  | 1050 | 1126 | 1500 | 1255 | 1485 |
| Length         | 240 | 250 | 270 | 280 | 300 | 325 | 350 | 400 | 450 | 500 | 550 | 600 | 650  | 700  | 800  | 900  | 1000 | 1100 | 1200 | 1400 |
| Weight<br>(kg) | 15  | 15  | 21  | 27  | 31  | 51  | 62  | 100 | 155 | 221 | 324 | 440 | 575  | 760  | 1180 | 1600 | 2337 | 2500 | 3200 | 5280 |







Hobile/Whatsapp +90 542 306 40 43



Fax +90 216 306 40 44







# GATE VALVES EN 558-1 SERIES 3 (BS 5163) METAL SEATED

CORVALVE

**Description:** The Metal Seated Gate Valves are purposefully engineered to provide effective flow isolation in pipeline systems. Their design incorporates sealing surfaces that facilitate regular cleaning of the valve seats by the fluid medium, ensuring consistent and reliable performance. With their dependable construction and functionality, these valves are a practical choice for industries seeking efficient flow control solutions.



#### **Application:**

Gate Valves are used for isolation purposes and provide drip tight sealing once they are closed. When open, they provide undisturbed water flow. Gate Valves are not suitable for regulation purposes.

#### Features:

- Smooth Operation: Rolled stem design for low operating torque.
- Ring Alternatives: Options for pressed in, threaded, or welded rings.
- Accessory Availability: Gearbox and actuator accessories can be provided upon request.
- Installation Flexibility: Suitable for both above-ground and underground installations, supplemented by handwheel, chainwheel, fixed, and telescopic extension spindle, and surface box accessories.
- **Optional Extras:** Upon request, a wedge guide, jacking screw, wedge stop, or drain plug can be made available for specific sizes.
- Additional Option for Large Sizes: A bypass valve can be requested for larger sizes.



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## GATE VALVES EN 558-1 SERIES 3 (BS 5163) METAL SEATED

# Construction





| PART | PART      |
|------|-----------|
| NO.  |           |
| 1    | Body      |
| 2    | Bonnet    |
| 3    | Handwheel |
| 4    | Stem      |
| 5    | Wedge     |
| 6    | Seats     |
| 7    | Gasket    |



# **Material Specification**

| Parts     | Main<br>Materials | <b>Optional Materials</b> |  |  |  |  |  |
|-----------|-------------------|---------------------------|--|--|--|--|--|
| Dody      |                   | Contrast Staal            |  |  |  |  |  |
| Bounat    | Dustila Iron      | Carbon Steel              |  |  |  |  |  |
| Bonnet    | Ducule from       | Stanness Steel            |  |  |  |  |  |
| Wedge     |                   | Nickle Aluminum Bronze    |  |  |  |  |  |
| Stem      | X20Cr13           | SS 304, SS 316, NAB       |  |  |  |  |  |
| Nuts      | Bronze            | Brass, SS304, SS 316, NAB |  |  |  |  |  |
| Rings     | Bronze            | Brass, SS304, SS 316, NAB |  |  |  |  |  |
| Seals     | EPDM              | NBR                       |  |  |  |  |  |
| Fasteners | 8:8 (Galv.)       | SS 304, SS 316            |  |  |  |  |  |
| Handwheel | Cast Iron         | Ductile Iron              |  |  |  |  |  |









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# **GATE VALVES**

EN 558-1 SERIES 3 (BS 5163) METAL SEATED

# **Benefits of Metal Seated Gate Valves**

- **Exceptional Durability:** These valves can withstand high temperatures up to 400°C and high pressures ranging from 2500 to 5000psi.
- **Superior Sealing:** The valve uses a robust metal-on-metal seal which enhances the sealing effect and extends the valve's lifespan.
- **Corrosion Resilient:** Composed of corrosion-resistant materials like stainless steel, the valves perform well in harsh conditions, including exposure to strong acids, strong alkalis, and high salt concentrations.
- Versatility: The advanced sealing mechanisms of these valves allow them to handle high-viscosity substances and media containing particles or residues, reducing the risk of blockage.

### **Pre-Installation:**

- 1. **Transportation and Handling:** Safeguard valves during transport and handling. Use flange holes, lifting eyes, or straps for lifting.
- 2. **Inspection:** Prior to installation, visually inspect the stem, valve seat area, flanges, and coating. Rectify or replace if any defects are found.

### **Operating Principles:**

The valve's operation is handled by a stainless steel stem and a ductile iron wedge, which contains bronze rings. The gate valve is controlled through a rotating motion of the stem, either clockwise (to close) or anticlockwise (also to close). When the stem is manipulated, the wedge accordingly adjusts its position up or down along the stem's threaded section.

### Installation:

- 1. **Connection Type:** Apply proper craftsmanship for the installation, following customer-specific pipeline connections (flanges, sockets, or spigot pipes).
- 2. **Flanged Valves:** Use appropriate gaskets, bolts, washers, and nuts for flanged valves. Bolts should be tightened in a crisscross pattern, following the gasket manufacturer's torque guidelines. Align valve flanges for even gasket pressure.
- 3. **Pipeline Alignment:** Make sure the connecting pipeline flanges align with the gate valve, tightened in a cross pattern to avoid tension loads on the valve body.
- 4. **Socket Valves:** Install socket valves as per pipe manufacturer's recommendations. Ensure pipe and valve socket diameters match, and gaskets are correctly positioned and lubricated.

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GATE VALVES

EN 558-1 SERIES 3 (BS 5163) METAL SEATED

#### **Gate Valve Evolution and Applications:**

Starting with Metal Seated Gate Valves, Corvalve earned trust worldwide in fields like water systems, shipping, HVAC, fire safety, and more. These valves, particularly ideal for high-pressure and large-scale applications, support up to PN63 in F5 design and DN1200 in F5 & BS designs, serving as reliable isolation tools.

#### **Design and Customizability of Gate Valves:**

Corvalve's Metal Seated Gate Valves feature two body and wedge rings, offering a leak-proof seal. The metal-to-metal sealing, achieved through exceptional design, material, machining, and ring installation, can be customized with varied ring materials like brass, bronze, nickel aluminum bronze, or stainless steel 304, 316.

#### **Gate Valve Operation and Structure:**

Corvalve's Gate Valves use a rotating, non-rising, rolled, mono-block stem to transfer handwheel rotation to the wedge. With the wedge guided in a precast body groove, it allows smooth water flow when fully open and ensures a leak-proof closure through sealing seats on both body and wedge.

#### Notes:

- 1. Different flange drillings are available, including ISO, EN, ANSI, and others.
- 2. The standard operating temperature range is  $10^{\circ}$ C to +80°C.
- 3. All RAL Colors are available.
- **4.** Potable water certified coating is available.
- 5. Both thermoset and thermoplastic coatings are available.













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# **GATE VALVES** EN 558-1 SERIES 3 (BS 5163) METAL SEATED



# **DIMENSIONS (mm)**

| DN          | 40  | 50  | 65  | 80  | 100 | 125 | 150 | 200 | 250 | 300 | 350 | 400 | 450  | 500  | 600  | 700  | 800  | 900  | 1000 | 1200 |
|-------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|
| D1          | 200 | 200 | 250 | 250 | 250 | 315 | 315 | 315 | 400 | 400 | 500 | 600 | 600  | 800  | 800  | 800  | 800  | 800  | 900  | 1000 |
| Height      | 235 | 240 | 265 | 290 | 330 | 390 | 430 | 535 | 590 | 700 | 865 | 970 | 1075 | 1145 | 1365 | 1530 | 1690 | 1925 | 2007 | 2303 |
| Width       | 200 | 200 | 250 | 250 | 250 | 315 | 315 | 400 | 500 | 505 | 565 | 640 | 770  | 730  | 895  | 1050 | 1126 | 1500 | 1255 | 1485 |
| Length      | 165 | 178 | 190 | 203 | 229 | 254 | 267 | 292 | 330 | 356 | 381 | 406 | 432  | 457  | 508  | 640  | 660  | 711  | 813  | 838  |
| Weight (kg) | 13  | 14  | 21  | 25  | 29  | 45  | 60  | 87  | 137 | 220 | 315 | 460 | 500  | 590  | 1100 | 1520 | 2180 | 2400 | 2633 | 4178 |







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